





MOD.238IHEND XILS600





The ideal handling solution when you need multiple stations working in parallel but in a physical serial layout.

Due to a special Instrumentation Subrack with a secondary interface to the fixture, this handler is the market leader in the **shortest wiring distance from instrumentation to UUT**, ideal for critical instruments. These characteristics make the XILS600 the ideal handler for ISP (Flashing) and FCT (Functional) Applications.

XILS600

Due to the double conveyor system (both @ SMEMA level), this handler can be connected in serial line with other XILS600 handlers thus avoiding the necessity of creating parallel lines in shop-floor when two or more systems are needed to cover the cycle-time necessities.

XILS600 handlers communicate between themselves (with previous XILS600 and next XILS600) avoiding the necessity of additional link-conveyors with bar-code readers and buffering stations...

Line Setup is configurable by software and can be customized case by case during product setup.

Features

- High resistance iron and aluminum structure to handle +3KN forces
- Automatic electrical adjustable conveyor width (with memories)
- Very thin (6mm) conveyor profile
- High speed conveyor with programmable speed up to 1000mm/s
- Main conveyor with Bypass option
- Secondary conveyor @ SMEMA level for Pass-Through function
- 2nd optional stopper allowing the sequential loading of smaller boards (up to 250x460 mm) within the same machine cycle time for parallel panel tests
- 2 fixture sizes to adjust the exact PCB needs
- Servomotor controlled compression movement during the test

- Dual Stage testing Servomotor programmable testing heights
- Handling time approx. 6s (machine cycle time excluding test)
- Fixture coding on both bottom and top plates for product/fixture validation
- 2 Modular pilon blocks for integration of additional instrumentation such as CAN, RF, pneumatic or other specific needs
- 20U rack positions available for instrumentation integration
- Machine Control communication drivers for .NET, NI LabWindows CVI, LabVIEW or any other third-party platforms with TCP/IP communication sockets
- Beckhoff virtual PLC installed in Instrumentation PC

	XILS600
Typical application	ICT;ISP-FCT
Max. PCB size	510 x 460 mm
Min. PCB width	75 mm
Component top side clearance	100 mm
Component bottom side clearance	50 mm
Drive force (nominal)	3kN
Recommended/Max test points	1000
Handling time (machinecycle)	approx. 6 Sec (*)
Fixture exchange time	< 3 min
Dimensions (length)	1200 mm
Dimensions (width)	720 mm
Dimensions (height)	2000 mm
Weight	750 kg
Rackeable/Instrumentation space	20U General Purpose
Interface type	Pylon Blocks
Machine control	Beckhoff
Machine communication	Sockets communication
Electrical power	3x380V AC 50 - 60 Hz
Pneumatic requirements	6 bar
Vacuum required	N/A
CE approved	Yes
	(*) This handling time will depend on the speed of the

Fixtures

conveyors installed before and after our machine.

Fixturing developed in accordance with prior FEA analysis. Probe Impact analysis for fixture validation. Pallet/Carrier for checking individual (de-panelized) daughter board.

Turn Key Applications Complete turn key Flashing and Functional Applications including (when applicable)

- Testability (test Coverage) Report Repeatability
- (CGK) Means Capability Report Repeatability
- (CPK) Process Capability Report



Innovation, Quality and Passion for Engineering.



01 SPAIN | 02 PORTUGAL | 03 MEXICO | 04 GERMANY | 05 INDIA | 06 MALAYSIA | 07 CHINA | 08 USA



+34 91 890 46 14 info@eiit.com www.eiit.com

EIIT SA. Camino Robledo de Chavela, 9-B 28210 Valdemorillo - Madrid Spain









